



JIANGSU ZHONGJIANG WELDING WIRE CO.,LTD

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QUALITY TEST CERTIFICATE

|  |   |  |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |
|--|---|--|------------------------------------|---|-------------------|------------------|--------------------|--------------------|------------------|------------------|------------------|-----------------|
| CLIENT<br><b>INTERA LTD.</b><br>347805 Kamensk-Shahtinskij , Russia<br>Kommunalniy street, 4                         |   | DATE OF ISSUE<br><b>14/Sep/17</b>          | CERTIFICATE NO.<br><b>ZJ006717</b> |   |                   |                  |                    |                    |                  |                  |                  |                 |
|  |   | CONSIGNEE REF.                             | INVOICE NO.<br><b>ZJ006717</b>     |   |                   |                  |                    |                    |                  |                  |                  |                 |
| DESCRIPTION OF PRODUCTS<br><b>FLUX CORED WELDING WIRE<br/>E71T-GS</b>  |   | CLASSIFICATION:                            |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |
| BRAND MARK<br><b>N/M</b>   |   |  |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |
| TIME OF DELIVERY   | DATE OF LOADING<br>----                       | DATE OF SHIPMENT<br>---                    |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |
| LOT NO.<br><b>1735071</b>  | SPECIFICATIONS<br><b>0.8MM 1KG D100 SPOOL</b> | N.WEIGHT<br><b>1000.0KGS</b>               | MFG.DATE<br><b>Sep/17</b>          |   |                   |                  |                    |                    |                  |                  |                  |                 |
| <b>CHEMICAL COMPOSITIONS(%)</b>  |   |  |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |
| LOT NO.<br><b>1735071</b>  | C<br><b>0.07</b>                              | Si<br><b>0.04</b>                          | Mn<br><b>0.74</b>                  | P<br><b>0.019</b>                         | S<br><b>0.008</b> | Cr<br><b>...</b> | Ni<br><b>0.260</b> | Cu<br><b>0.120</b> | Al<br><b>...</b> | Co<br><b>...</b> | Ti<br><b>...</b> | V<br><b>...</b> |
| <b>MECHANICAL PROPERTIES OF DEPOSITED METAL</b>  |   |  |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |
| LOT NO.<br><b>1735071</b>  | YIELD STRENGTH<br>Re N/mm2<br><b>427</b>      | TENSILE STRENGTH<br>Rm N/mm2<br><b>536</b> | ELOGATIONS<br>A5(%)<br><b>27.1</b> | IMPACT VALUE<br>Kv J (-29°C)<br><b>76</b> |                   |                  |                    |                    |                  |                  |                  |                 |
| REMARKS  |   |  |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |
| We hereby certify that all the results of welding wire are in compliance with the classifications described standard |   |  |                                    |   |                   |                  |                    |                    |                  |                  |                  |                 |



江苏中江焊丝有限公司  
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张伟杰 ZHANG WEI JIE