



HIT WELDING INDUSTRY CO.,LTD.
(CHANGZHOU HUATONG
WELDING INDUSTRY CO.,LTD.)

MILL TEST CERTIFICATE

EN 10204: 2004/3.1

QAM. Ricardo Lee

Our Inv. (Ref) No. 00006804	DATE OF ISSUE OCT.22,2018	CERT NO. 102210
consignee ref.	BUYER REF	PACK 250 CTNS
INTERA LTD kommunalniy street, 4 kamensk-shahtinskij, 347805 Russia	REQUIREMENTS AWS A5.10:ER4043 GB/T3190: S311	
PRODUCT welding wire	INSPECTOR STAMP 李 振 华 Ricardo Lee	
BRAND MARK AWS ER4043 MIG		
DESIGNATION ER4043		
DATE OF PRODUCTION OCT.20.2018	TERMS OF DELIVERY	

LOT NO.	Spec.	N.WEIGHT	PCS.	MFG. DATE
184263108	0.8mm	0.5kg/D100	100 KGS	W42, 2018
184263110	1.0mm	2kg/ D200	100 KGS	50 CTNS W42, 2018

CHEMICAL COMPOSITION										
LOT NO	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti		
184263108	4.910	0.11	0.03	0.008	0.010	-	0.020	0.030		
184263110	4.910	0.11	0.03	0.008	0.010	-	0.020	0.030		

LOT NO	Spec.	TEST RESULT				Typical Values	
		TENSILE TEST			IMPACT TEST		
		Rp0.2 N/mm2	Rm N/mm2	A %	TEMP. °C	KV2 J	

THE REQUIREMENTS STIPULATED ARE SATISFIED.

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CHINA)
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