



JIANGSU ZHONGJIANG WELDING WIRE CO.,LTD

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QUALITY TEST CERTIFICATE

CLIENT INTERA LTD.		DATE OF ISSUE 2018.09.10		CERTIFICATE NO. ZJ1851											
347805 Kamensk-Shahtinskij , Russia Kommunalniy street, 4		CONSIGNEE REF.		INVOICE NO. ZJ1851											
DESCRIPTION OF PRODUCTS STEEL WIRE CUPPER COATED		CLASSIFICATION: ACCORDING TO :													
BRAND MARK N/M		<table border="0"> <tr> <td>GB T8110</td> <td>ER50-6</td> </tr> <tr> <td>AWS A 5.18</td> <td>ER70S-6</td> </tr> <tr> <td>EN 440</td> <td>G42 2C G3Si1</td> </tr> <tr> <td></td> <td>G42 4M G3Si1</td> </tr> <tr> <td>DIN 8559</td> <td>SG 2</td> </tr> </table>				GB T8110	ER50-6	AWS A 5.18	ER70S-6	EN 440	G42 2C G3Si1		G42 4M G3Si1	DIN 8559	SG 2
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AWS A 5.18	ER70S-6														
EN 440	G42 2C G3Si1														
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DIN 8559	SG 2														
TIME OF DELIVERY		DATE OF LOADING ----		DATE OF SHIPMENT ----											
LOT NO.	SPECIFICATIONS	N.WEIGHT	MFG.DATE												
8086722	0.8MM 5KG D200 SPOOL	4000KGS	Sep-18												
8086722	0.8MM 15KG D300 SPOOL	3240KGS	Sep-18												
8086724	1.0MM 15KG D300 SPOOL	4320KGS	Sep-18												
8086725	1.2MM 15KG D300 SPOOL	6480KGS	Sep-18												
8086726	1.6MM 15KG D300 SPOOL	1080KGS	Sep-18												
CHEMICAL COMPOSITIONS(%)															
LOT NO.	C	Si	Mn	P	S	Cr	Ni	Cu	Al	Co	Ti	V			
8086722	0.083	0.83	1.49	0.011	0.012	0.012	0.008	0.150	0.001	0.005	0.002	0.001			
8086722	0.082	0.82	1.48	0.010	0.012	0.012	0.008	0.150	0.001	0.005	0.002	0.001			
8086724	0.082	0.84	1.48	0.010	0.011	0.012	0.008	0.150	0.001	0.005	0.002	0.001			
8086725	0.083	0.82	1.49	0.010	0.012	0.012	0.008	0.150	0.001	0.005	0.002	0.001			
8086726	0.082	0.81	1.48	0.010	0.011	0.012	0.008	0.150	0.001	0.005	0.002	0.001			
MECHANICAL PROPERTIES OF DEPOSITED METAL															
LOT NO.	YIELD STRENGTH Re N/mm2		TENSILE STRENGTH Rm N/mm2		ELOGATIONS A5(%)		IMPACT VALUE Kv J (-29°C)								
8086722	455		560		27.3		89 90 91								
8086722	461		560		27.2		90 91 90								
8086724	456		558		27.4		89 91 90								
8086725	458		560		27.3		90 91 92								
8086726	460		589		27.2		90 89 90								
REMARKS															
We hereby certify that all the results of welding wire are in compliance with the classifications described standard															

